SERIES 'DR' / 'CR' RUBBER LINED STEEL FILTER CHAMBERS

120 - 240 cartridges or 20 - 35 discs



Designed for:

WATER TREATMENT / FOOD PROCESSING CLEANING / PHOTOGRAPHIC ELECTROPLATING / PHARMACEUTICAL CHEMICAL / PETROCHEMICAL / BEVERAGE

- Non-metallic solution contact Rubber lined steel chamber with CPVC internals and swing bolt cover closure. Maximum temperature 180°F (82°C) (See a chemical resistance chart)
- Cartridge or disc designs
- High flow rates up to 18,900 GPH (71,500 LPH)
- Large filtration area —

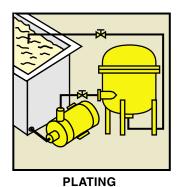
 Disc models 60, 78 or 105 sq. ft.

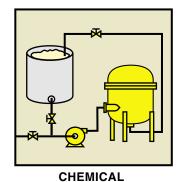
 (5.6, 7.2, 9.7 sq.m) Cartridge models 420, 630 or 840 sq. ft. (39, 59 or 78 sq. m)
- Two-part epoxy paint, stainless steel fasteners

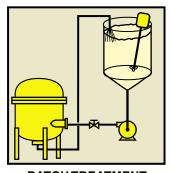
The 'DR' filter chambers are designed for quality filtration of plating and other chemical solutions. The high surface area with I.D. and O.D. edge seals of filter discs assures optimum performance and clarity of solution.

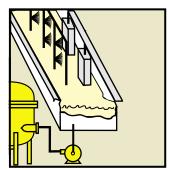
Disc filters can be used with a precoat of filter aid alone or with a mixture of filter aid and powdered carbon for organic removal. Some applications may allow filtration without a media precoat. Chambers include complete set of polypropylene plates, drain and vent connections.

The 'CR' chambers are designed for use with cartridges for applications where higher dirt holding capability is required. The internal cartridge assembly can hold cartridges of DOE / SOE or sleeve design and utilizes individual cartridge guides with screw on caps for a positive cartridge seal. The cartridge assembly replaces the disc stack. All other specifications are the same as the 'DR' chambers.







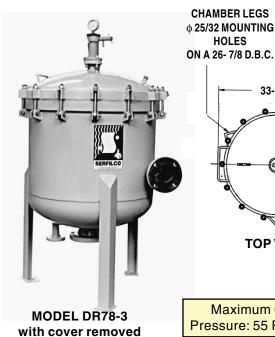


BATCH TREATMENT

CLEANING

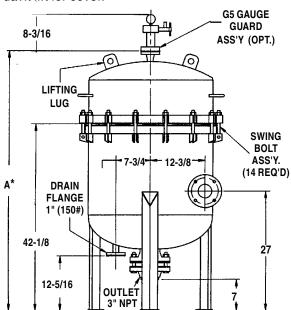
Series 'DR' / 'CR' filter chambers are carbon steel fabricated, then vulcanized rubber lined to provide years of trouble-free service. Exterior metal surfaces are primed and coated two part epoxy gray enamel. Swing bolt hardware is stainless steel. Non-metallic internals are CPVC or poly-propylene. Bottom half of the chamber is common for

the three cover sizes. Tangent inlet is 3" flange, drain and vent ports are 1" flanged. Bottom center outlet is 3" NPT which facilitates convenient direction of discharge piping. Cover includes lift handles. Hoist lugs are provided on the two large models. Chamber includes mounting pads for optional davit lift for cover.



HOLES ON A 26-7/8 D.B.C. 33-3/16 **LIFTING HANDLE** 14-1/4 **TOP VIEW** INLET

Maximum Operating Pressure: 55 PSI (380 kPa)



MODEL	*A DIMENSIONS (In.)
_R60-3	50-11/16
_R78-3	58-11/16
_R105-3	68-15/16

TO ORDER, use Price Code No.

FLANGE

3" (150#)

DISC CHAMBER	NO. OF	AREA		MAX. FLOW		SLUDGE CAP.		SHIPPING WT.		PRICE CODE
MODEL	DISCS	Sq. Ft.	Sq. m.	GPM	LPM	Ft. ³	Liters	Lbs.	kg.	NUMBER
DR60-3	20	60	5.6	180	680	3.4	96.2	660	300	78-1376
DR78-3	26	78	7.2	235	890	4.4	124.5	760	345	78-1375
DR105-3	35	105	9.7	315	1190	5.9	166.9	800	363	78-1374

CARTRIDGE CHAMBER	NO. OF	AREA		MAX. FLOW		SHIPPING WT.		PRICE CODE
MODEL	CARTRIDGES [†]	Sq. Ft.	Sq. m.	GPM	LPM	Lbs.	kg.	NUMBER
CR1200	120 - 10"	420	39			660	300	78-1466
CR1800	180 - 10"	630	59	350	1320	760	345	78-1465
CR2400	240 - 10"	840	78			800	363	78-1464

FILTER DISCS PACKAGED IN CARTONS OF 250						
DISC	DISC MICRON PRICE CODE NO.					
MODEL	RATING	Cellulose	Polypropylene			
<u>**</u> E5 x 24	5	78-1420	78-1460			
<u>**</u> E10 x 24	10	78-1421	78-1461			
** E20 x 24	20	78-1422	78-1462			
** E40 x 24	40	78-1423	78-1463			

**	Insert C fo	or cellulo:	se or P	for po	lypropyl	lene
F.C	D.B. Northbr	ook, Illinois	3			

OPTIONAL	ADD TO MODEL	PRICE CODE NUMBER	
Pressure gauge 0-60 PSI mounted on CPVC gauge guard with diaphragm and CPVC vent valve	-G5	78-0073	
Davit cover lift Model R60-3 R78-3 R105-3	-D	78-1602 78-1603 78-1604	

[†] Order cartridges separately. See Bulletin M-109.

Specifications subject to change without notice.





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